



Dart Aerospace Ltd.
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C45-TEST**Job Sheet OH193335****Part No:** C45-TEST**Job Qty:** 1 pcs**Part Name:** C-Series Remote Hook 4,500 lbs Lift Capacity**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 4/11/19**Job Tracking No:** RA660**Due Date:** 5/8/19**Created By:** Jennifer Renwick**Type:** Rework - OH**Description:** RA660 Order 15261 / SN 45041**Ship Via:**

TEST ONLY

Bill of Materials**Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier		Sign-off
							Workcenter / Supplier	Lead Time	
110	External Load - 1	1 pcs	5/8/19	0.00	1.00		External Load - 1		Mickel
							External Load - 2		
							External Load - 3		
120	QC 5	1 pcs	5/8/19	0.00	0.00		QC 5 - 10		68-6 30 DAS
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
130	Packaging 3-1 - Stock - B4B	1 pcs	5/8/19	0.00	0.00		Packaging 3 - 1 - B4B		DAS 30 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		
							Packaging 3 - 17 - B4B		
							Packaging 3 - 18 - B4B		
							Packaging 3 - 19 - B4B		
							Packaging 3 - 20 - B4B		
							Packaging 3 - 21 - B4B		
							Packaging 3 - 22 - B4B		
							Packaging 3 - 23 - B4B		



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Container No: S178688**Part:** C45**Job No:** OH193335**Serial No/Batch:** S178688**Revision:****Inspector:****Exp Date:****Instructions:****Date:** 05/07/19

MAY 09 2019

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		Dart Aerospace Ltd. 1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada Tel (613) 632-5200 Fax 613 632-5246		C45-TEST Job Sheet OH193335 	
Part No: C45-TEST Part Name: C-Series Remote Hook 4,500 lbs Lift Capacity  Part Weight: 0 lbs Job Created: 4/11/19 Due Date: 5/8/19 Type: Rework - OH Ship Via:		Job Qty: 1 pcs Status: New Job Tracking No: RA660 Created By: Jennifer Renwick Description: RA660 Order 15261 / SN 45041		Priority: Medium	
				Packaging 3 - 24 - B4B Packaging 3 - 25 - B4B Packaging 3 - 26 - B4B Packaging 3 - 27 - B4B Packaging 3 - 28 - B4B Packaging 3 - 29 - B4B Packaging 3 - 30 - B4B Packaging 3 - 31 - B4B Packaging 3 - 32 - B4B Packaging 3 - 33 - B4B Packaging 3 - 34 - B4B Packaging 3 - 35 - B4B Packaging 3 - 36 - B4B	
140 QC 21 - FG		1 pcs	5/8/19	0.00	0.00
				QC 21 - FG - 21 QC 21 - FG - 70 QC 21 - FG - 53	
Part Op 110 - Load test hook as per load test inspection sheet. Descriptions: 120 - (QC5- Inspect part completeness to step on W/O) 130 - (Identify as per dwg & Stock Location: _____) 140 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
C45-AR	C-Series Remote Hook 4,500 lbs Lift Capacity	1 Ea (1 ea)	110-External Load - 1		
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
110-External Load - 1	C45	1	0	0	
Part Specifications					
Specifications could not be found.					

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Inspection Sheet Complete

RA660

Customer QA Ref #

0

Part Number	Original Batch / Serial # / Ctrl #	Original Revision #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Original Container #	New (Receiving) Serial #	New Job #	Work order instructions
C10	03-2263-01		1	☒ es	☐ es	☐ es	☒ es	CUSTOMER SUPPLIED		S171746		Overhaul
C45	45043/45041		2	☒ es	☐ es	☐ es	☒ es	CUSTOMER SUPPLIED		S171747/S171748		Overhaul
C3	03/2150-06/03-2239- 05/03-2239-02		3	☒ es	☐ es	☐ es	☒ es	CUSTOMER SUPPLIED		S171749/S171750/ S171751		Overhaul
0			0	☐ es	☐ es	☐ es	☐ es					
0			0	☐ es	☐ es	☐ es	☐ es					
0			0	☐ es	☐ es	☐ es	☐ es					

QC Approval: _____ 0

Date: 0-Jan-00 _____

Special Return/Rework Instructions:

Work Order 193335Customer RA 660Serial Number 45041Date 2019-4-25

# of Releases	Load (Lbs.)	Release Method	Remarks	Result	Pass/fail
1	11,250	Static Hold	Hold for two Minutes and reduce load to zero	N/A	Pass
10	2,250	Electircal, 25 volts	No "hang ups" permitted	N/A	Pass
2	4,500	Electircal, 22 volts	Current shall not exceed 12.4A	9.2 A	Pass
2	3,500	Electircal, 22 volts	Current shall not exceed 12.4A	9.0 A	Pass
2	2,500	Electircal, 22 volts	Current shall not exceed 12.4A	8.5 A	Pass
2	1,500	Electircal, 22 volts	Current shall not exceed 12.4A	8.0 A	Pass
2	500	Electircal, 22 volts	Current shall not exceed 12.4A	7.9 A	Pass
1	4,500	Electircal, 20 volts	Current shall not exceed 11.3A	7.7 A	Pass
1	4,500	Electircal, 28 volts	Current shall not exceed 15.8A	9.8 A	Pass
1	4,500	Manual		N/A	Pass
1	4,500	Impact Test	Impact shackle 10 times, shall not release	N/A	Pass
1	N/A	Solenoid Ohms	Shall not exceed 1.7-2.0 Ohms	1.8 Ohms	Pass
1	N/A	Electircal Continuity	Across both wires	N/A	Pass

Test Conducted By: Michel Lalonde

Technician

Signature: Sylvie Bouchard
QC 5 Small FAB / QA**Submit**